

SPORTFRAME[®]

INSTALLATION INSTRUCTIONS

VEHICLE	HITCH NO.
PONTIAC TRANS AM	24585
PONTIAC FORMULA	60890
PONTIAC FIREBIRD	77257

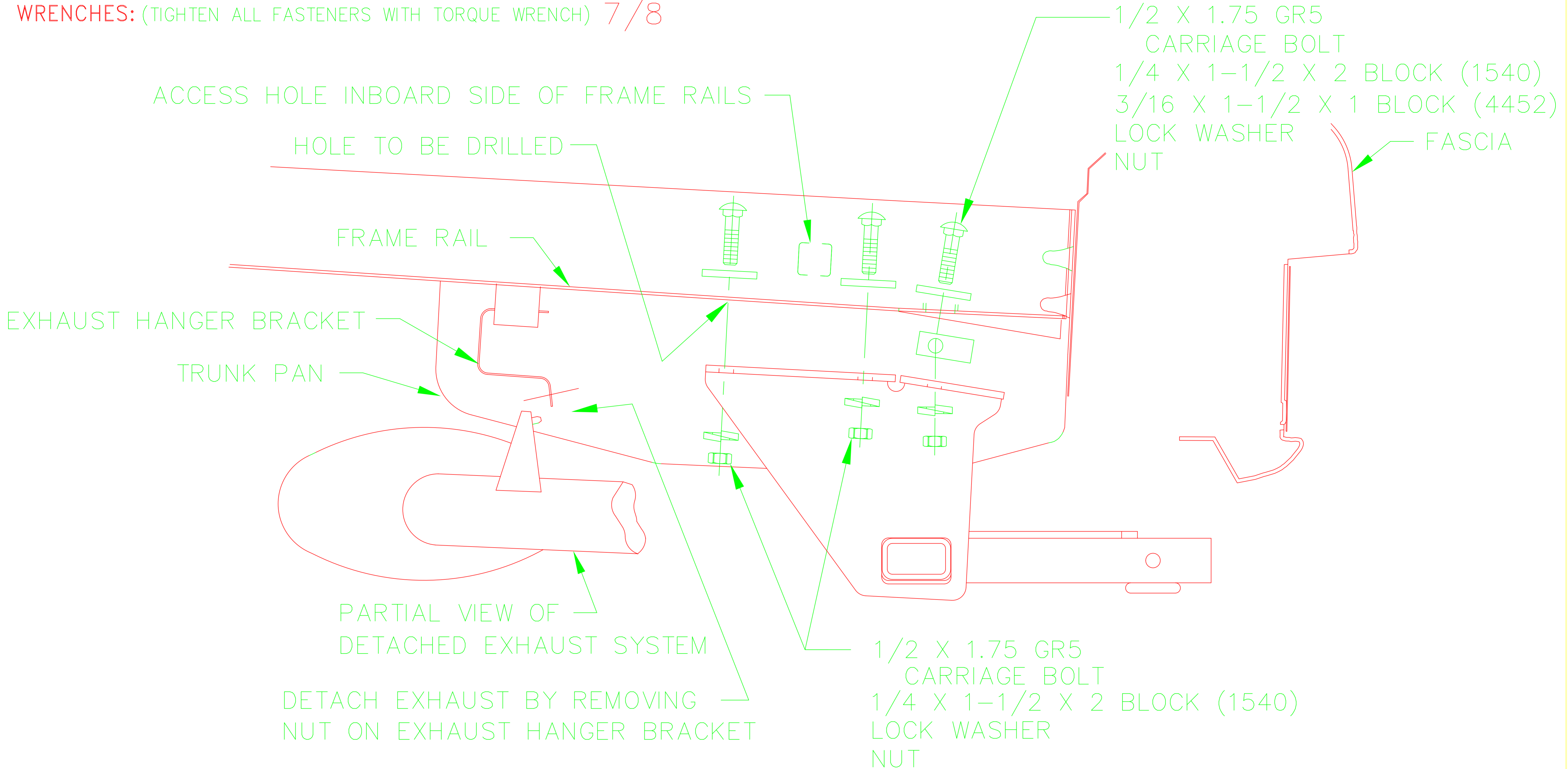
EQUIPMENT REQUIRED:

WIRING ACCESS LOCATION: PC1, PC2

DRILL BITS: 9/16

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 7/8

2000 LB MAX GROSS TRAILER WT
200 LB MAX TONGUE WEIGHT
DO NOT EXCEED TOWING VEHICLE RATINGS



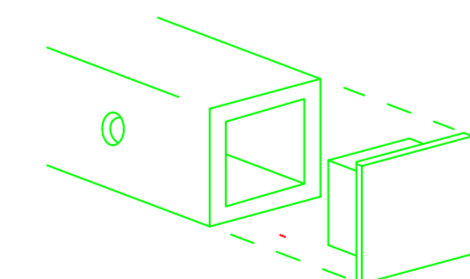
1. LOWER VEHICLE EXHAUST SYSTEM, BY DETACHING IT FROM EXHAUST HANGER BRACKET ON EACH SIDE.
2. FISHWIRE TWO (2) 1/4" BLOCKS AND 1/2" CARRIAGE BOLTS THRU THE ACCESS HOLE ON INBOARD SIDE OF BOTH FRAME RAILS, AND THRU THE TWO (2) EXISTING REARWARD HOLES.
NOTE: ENLARGE ACCESS HOLE IF NECESSARY TO ACCOMMODATE FASTENERS.
3. RAISE HITCH INTO POSITION AND LOOSELY INSTALL 1/2" NUTS ON CARRIAGE BOLTS.
4. USING THE HITCH AS A TEMPLATE MARK THE CENTER OF FORWARD MOST HOLE ON THE FRAME RAILS
5. LOWER HITCH AND DRILL HOLES MARKED IN STEP 4 WITH A 9/16" DRILL BIT.
6. FISHWIRE 1/4" BLOCK AND 1/2" CARRIAGE BOLT THRU ACCESS HOLE AND HOLE DRILLED IN STEP 5.
7. RAISE HITCH INTO POSITION AND INSTALL FASTENERS AS SHOWN.
8. RAISE VEHICLE EXHAUST SYSTEM BACK INTO POSITION.

TIGHTEN ALL 1/2 GR5 FASTENERS TO 75 LB.-FT.

<p>DESIGNED FOR USE WITH</p> <p>PIN 2210</p> <p>CLIP 2209</p> <p>3597</p> <p>DRAWBAR</p>	<p>DRAWBAR REPLACEMENT KIT (INCLUDES PIN & CLIP)</p> <p>3592</p> <p>NOTE: REPLACEMENT DRAWBAR AVAILABLE ONLY IN KIT. PINS & CLIPS AVAILABLE SEPARATELY.</p>
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USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.
DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

REMOVE DRAWBAR WHEN NOT TOWING
TO PROTECT DRAWBAR OPENING IN HITCH WHEN NOT TOWING,
INSERT COVER #2211 (PURCHASED SEPARATELY).



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)	FASTENER KIT NO.
31	K24585

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



CEQUENT[®]
TOWING PRODUCTS